

TESNIT® BA-R has very good resistance to high internal and surface pressure. It is designed for the automotive and engine-building industries.



PROPERTIES

SUPERIOR				
EXCELLENT				
VERY GOOD				
GOOD				
MODERATE				
	MECHANICAL RESISTANCE	THERMAL RESISTANCE	SEALABILITY PERFORMANCE	CHEMICAL RESISTANCE

APPROPRIATE INDUSTRIES & APPLICATIONS

-  AUTOMOTIVE AND ENGINE BUILDING INDUSTRY
-  SHIPBUILDING

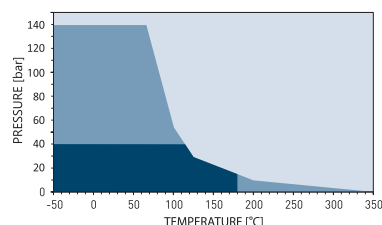
Composition	Aramid fibres, inorganic fillers, NBR binder, carbon steel wire mesh reinforcement	
Color	Black	
Approvals	BAM (Oxygen)	DNV GL

TECHNICAL DATA Typical values for a thickness of 2 mm

Density	DIN 28090-2	g/cm ³	2.0
Compressibility	ASTM F36J	%	8
Recovery	ASTM F36J	%	55
Tensile strength	ASTM F152	MPa	17
Stress resistance	DIN 52913		
50 Mpa, 175 °C, 16 h		MPa	30
50 Mpa, 300 °C, 16 h		MPa	25
Specific leak rate	DIN 3535-6	mg/(s·m)	/
Thickness increase	ASTM F146		
Oil IRM 903, 150 °C, 5 h		%	8
ASTM Fuel B, 23 °C, 5 h		%	/
Compression modulus	DIN 28090-2		
At room temperature: ϵ_{KSW}		%	8.5
At elevated temperature: $\epsilon_{WSW/200\text{ °C}}$		%	15.8
Creep relaxation	DIN 28090-2		
At room temperature: ϵ_{KRW}		%	4.2
At elevated temperature: $\epsilon_{WRW/200\text{ °C}}$		%	0.7
Max. operating conditions			
Peak temperature		°C/°F	400/752
Continuous temperature		°C/°F	350/662
- with steam		°C/°F	/
Pressure		bar/psi	140/2030

P-T DIAGRAM

EN 1514-1, Type IBC, PN 40, DIN 28091-2 / 3.8, 2.0 mm



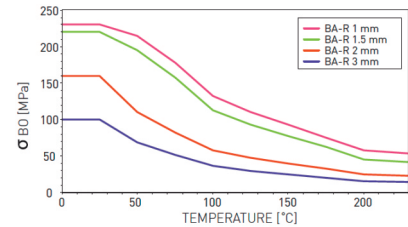
- General suitability - Under common installation practices and chemical compatibility.
- Conditional suitability - Appropriate measures ensure maximum performance for joint design and gasket installation. Technical consultation is recommended.
- Limited suitability - Technical consultation is mandatory.

P-T diagram indicates the maximum permissible combination of internal pressure and service temperature which can be simultaneously applied for a given gasket's thickness, size and tightness class. Given the wide variety of gasket applications and service conditions, these values should only be regarded as a guidance for the proper gasket assembly. In general, thinner gaskets exhibit better P-T properties.

Surface finish	Standard: 2G. Optional: graphite or PTFE
Sheet dimensions	Size (mm): 1000 x 1500 1500 x 1500 Thickness (mm): 1.0 1.5 2.0 3.0 Other sizes and thicknesses available on request
Tolerances	On length and width: ± 5 % On thickness up to 1.0 mm: ± 0.1 mm On thickness above 1.0 mm: ± 10 %

Acetamide	+	Dioxane	-	Oleic acid	-
Acetic acid, 10%	-	Diphyl (Dowtherm A)	+	Oleum (Sulfuric acid, fuming)	-
Acetic acid, 100% (Glacial)	-	Esters	○	Oxalic acid	-
Acetone	○	Ethane (gas)	+	Oxygen (gas)	+
Acetonitrile	-	Ethers	+	Palmitic acid	-
Acetylene (gas)	+	Ethyl acetate	○	Paraffin oil	+
Acid chlorides	-	Ethyl alcohol (Ethanol)	+	Pentane	+
Acrylic acid	-	Ethyl cellulose	○	Perchloroethylene	-
Acrylonitrile	-	Ethyl chloride (gas)	-	Petroleum (Crude oil)	+
Adipic acid	-	Ethylene (gas)	+	Phenol (Carbolic acid)	-
Air (gas)	+	Ethylene glycol	+	Phosphoric acid, 40%	-
Aldehydes	○	Formaldehyde (Formalin)	○	Phosphoric acid, 85%	-
Alum	○	Formamide	○	Phthalic acid	-
Aluminium acetate	-	Formic acid, 10%	-	Potassium acetate	-
Aluminium chlorate	-	Formic acid, 85%	-	Potassium bicarbonate	+
Aluminium chloride	-	Formic acid, 100%	-	Potassium carbonate	+
Aluminium sulfate	-	Freon-12 (R-12)	+	Potassium chloride	-
Amines	-	Freon-134a (R-134a)	+	Potassium cyanide	-
Ammonia (gas)	○	Freon-22 (R-22)	○	Potassium dichromate	-
Ammonium bicarbonate	+	Fruit juices	+	Potassium hydroxide	○
Ammonium chloride	+	Fuel oil	+	Potassium iodide	-
Ammonium hydroxide	+	Gasoline	+	Potassium nitrate	-
Amyl acetate	○	Gelatin	+	Potassium permanganate	-
Anhydrides	-	Glycerine (Glycerol)	+	Propane (gas)	+
Aniline	-	Glycols	+	Propylene (gas)	+
Anisole	○	Helium (gas)	+	Pyridine	-
Argon (gas)	+	Heptane	+	Salicylic acid	-
Asphalt	+	Hydraulic oil (Glycol based)	+	Seawater/brine	-
Barium chloride	-	Hydraulic oil (Mineral type)	+	Silicones (oil/grease)	+
Benzaldehyde	-	Hydraulic oil (Phosphate ester based)	?	Soaps	+
Benzene	+	Hydrazine	-	Sodium aluminate	+
Benzoic acid	○	Hydrochloric acid, 10%	-	Sodium bicarbonate	+
Bio-diesel	+	Hydrochloric acid, 37%	-	Sodium bisulfite	-
Bio-ethanol	+	Hydrofluoric acid, 10%	-	Sodium carbonate	+
Black liquor	-	Hydrofluoric acid, 48%	-	Sodium chloride	-
Borax	+	Hydrogen (gas)	+	Sodium cyanide	-
Boric acid	-	Iron sulfate	-	Sodium hydroxide	○
Butadiene (gas)	+	Isobutane (gas)	+	Sodium hypochlorite (Bleach)	-
Butane (gas)	+	Isooctane	+	Sodium silicate (Water glass)	○
Butyl alcohol (Butanol)	+	Isoprene	+	Sodium sulfate	+
Butyric acid	-	Isopropyl alcohol (Isopropanol)	+	Sodium sulfide	-
Calcium chloride	-	Kerosene	+	Starch	+
Calcium hydroxide	+	Ketones	○	Steam	○
Carbon dioxide (gas)	+	Lactic acid	-	Stearic acid	-
Carbon monoxide (gas)	+	Lead acetate	-	Styrene	○
Cellosolve	○	Lead arsenate	-	Sugars	+
Chlorine (gas)	-	Magnesium sulfate	+	Sulfur	○
Chlorine (in water)	-	Maleic acid	-	Sulfur dioxide (gas)	○
Chlorobenzene	○	Malic acid	-	Sulfuric acid, 20%	-
Chloroform	-	Methane (gas)	+	Sulfuric acid, 98%	-
Chloroprene	○	Methyl alcohol (Methanol)	+	Sulfuryl chloride	-
Chlorosilanes	-	Methyl chloride (gas)	○	Tar	+
Chromic acid	-	Methylene dichloride	○	Tartaric acid	-
Citric acid	-	Methyl ethyl ketone (MEK)	○	Tetrahydrofuran (THF)	-
Copper acetate	-	N-Methyl-pyrrolidone (NMP)	○	Titanium tetrachloride	-
Copper sulfate	-	Milk	+	Toluene	+
Creosote	○	Mineral oil (ASTM no.1)	+	2,4-Toluenediisocyanate	○
Cresols (Cresylic acid)	-	Motor oil	+	Transformer oil (Mineral type)	+
Cyclohexane	+	Naphtha	+	Trichloroethylene	-
Cyclohexanol	+	Nitric acid, 10%	-	Vinegar	-
Cyclohexanone	○	Nitric acid, 65%	-	Vinyl chloride (gas)	-
Decalin	+	Nitrobenzene	-	Vinylidene chloride	-
Dextrin	+	Nitrogen (gas)	+	Water	○
Dibenzyl ether	○	Nitrous gases (NOx)	-	White spirits	+
Dibutyl phthalate	○	Octane	+	Xylenes	+
Dimethylacetamide (DMA)	○	Oil (Essential)	+	Xylenol	-
Dimethylformamide (DMF)	○	Oil (Vegetable)	+	Zinc sulfate	-

σ_{BO} DIAGRAM DIN 28090-1



σ_{BO} diagram represents σ_{BO} values for different gasket material thicknesses. These values indicate the maximum in-service compressive pressures which can be applied on the gasket area involved without destructing or damaging the gasket material.



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